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D2732-030
Job Sheet 203093



Part No: D2732-030

Job Qty: 50 pcs

Part Name: Rubber Cushion - 3"



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/8/19

Job Tracking No:

Created By: Marie Lajeunesse

Due Date: 11/28/19

Description:

Type: Stock

Note: DWG REV B1 IPP Rev:A 10.11.02 as per revB DD ver:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	50 pcs	11/28/19		0.00	0.79	Small Fab - 1		NOV 11 2019
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
							Small Fab - 8		
							Small Fab - 9		
110	QC 5	50 pcs	11/28/19		0.00	0.00	QC 5 - 10		NOV 19 2019
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
							QC 5 - 61		
							QC 5 - 81		
120	Packaging 3-1 - Stock - B4B	50 pcs	11/28/19		0.00	0.03	Packaging 3 - 1 - B4B		NOV 19 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		

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11/8/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

DAS
74
9-89

NOV 20 2019

				Packaging 3 - 4 - B4B	ST410					
				Packaging 3 - 5 - B4B						
				Packaging 3 - 6 - B4B						
				Packaging 3 - 7 - B4B						
				Packaging 3 - 8 - B4B						
				Packaging 3 - 9 - B4B						
				Packaging 3 - 10 - B4B						
				Packaging 3 - 11 - B4B						
				Packaging 3 - 12 - B4B						
				Packaging 3 - 13 - B4B						
				Packaging 3 - 14 - B4B						
				Packaging 3 - 15 - B4B						
				Packaging 3 - 16 - B4B						
				Packaging 3 - 17 - B4B						
				Packaging 3 - 18 - B4B						
				Packaging 3 - 19 - B4B						
				Packaging 3 - 20 - B4B						
				Packaging 3 - 21 - B4B						
				Packaging 3 - 22 - B4B						
				Packaging 3 - 23 - B4B						
				Packaging 3 - 24 - B4B						
				Packaging 3 - 25 - B4B						
				Packaging 3 - 26 - B4B						
				Packaging 3 - 27 - B4B						
				Packaging 3 - 28 - B4B						
				Packaging 3 - 29 - B4B						
				Packaging 3 - 30 - B4B						
				Packaging 3 - 31 - B4B						
				Packaging 3 - 32 - B4B						
				Packaging 3 - 33 - B4B						
				Packaging 3 - 34 - B4B						
				Packaging 3 - 35 - B4B						
				Packaging 3 - 36 - B4B						
				130 QC 21 - SA	50 pcs	11/28/19	0.00 0.00	QC 21 - SA - 21	DAS	
								QC 21 - SA - 70	21	
								QC 21 - SA - 53	9-89	NOV 20 2019
Part Op 100 - (Small Fab) Cut as per dwg (3.00") Descriptions: 110 - (QC5- Inspect part completeness to step on W/O) 120 - (Identify as per dwg & Stock Location: _____) 130 - (QC21- Final Inspection - Work Order Release)										
Job BOM										
Part / Item	Component Name	Quantity	Operation	Container						
D2732	Rubber Cushion (\$Per Foot) ST412	12.5000 pcs (.25 ea)	100-Small Fab - 1	S19658						
Job Allocations										
Operation	Component Part	Required	Inventory	Allocated						
100-Small Fab - 1	D2732	13	364	0						
Part Specifications										
Specifications could not be found.										

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐



Job: _____ Part No. _____		DISPOSITION		DEPARTMENT/PROCESS		QTY Affected :		MRB (QS1042)					
Date : _____		Sequence # : _____		Cross tube Small Fab Finishing		Eng. (Non-AW) Prod. Eng. Coord. Rec/Store/Packaging		Engineering Water Jet Supplier Quality					
Description Work Order Deviation				Disposition									
Root Cause Operator _____ Manufacturing Process _____ Equip/Tooling _____ Handling/Preservation _____ Material _____ Product Improvement _____ Process Improvement _____ Human Factors _____				FAULT CATEGORY									
				Pressure/Forced Bending Crushing Cracks Crimp/Kink/Ripple/Wave/Twist Marks/Chatter Mislabeled Other/Details: _____		Contamination Misaligned/off center BOM/Route Broken/Damage/Defect Incomplete/Unclear Instructions Drill Holes Fit/Function		Power Loss/Surge Folio/Program Grain Direction Weld Wrong Stock Pulled Out of Sequence Off-set/Set-up		Positioned Wrong Outside Tolerance Drawing Finish Part Lost/Missing Misread			
				Completed By _____									
				Lead hand / Supervisor _____									
				QC / QA Coordinator _____									